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SAFETY DATA SHEET

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Section 1. Identification	on	
GHS product identifier	:	X HC 91915#SR-03073 347C Green
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	EM10029407
Product type	:	solid
Relevant identified uses of the subs	tance	or mixture and uses advised against
Product use	:	Industrial applications.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.

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Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	EM10029407

CAS number/other identifiers

Ingredient name	%	CAS number
White mineral oil (low viscosity)	>= 25 - <= 50	8042-47-5
Antimony trioxide	>= 0.3 - <= 1	1309-64-4
Titanium dioxide	> 0 - <= 0.3	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.



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Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the
		exposed person is conscious, give small quantities of water to drink.
		Do not induce vomiting unless directed to do so by medical personnel.
		Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symptoms	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical att	entic	on and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.

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Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: •nt a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Small spill Large spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational	:	Eating, drinking and smoking should be prohibited in areas where this

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hygiene		material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

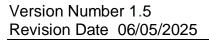
Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
White mineral oil (low viscosity)	OSHA PEL (1993-06-30) TWA 5 mg/m3 NIOSH REL (1994-06-01) TWA 5 mg/m3 Form: Mist STEL 10 mg/m3 Form: Mist
Antimony trioxide	NIOSH REL (1994-06-01) TWA 0.5 mg/m3 OSHA PEL 1989 (1989-03-01) TWA 0.5 mg/m3 (as Sb) OSHA PEL (1993-06-30) TWA 0.5 mg/m3 (as Sb) ACGIH TLV (2021-01-07) TWA 0.02 mg/m3 Form: Inhalable fraction
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles

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Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

:

Appearance

Physical state

solid [Pellets.]

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Color	:	GREEN
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time		Not available.
Burning rate	:	Not available.
Evaporation rate	-	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive		Lower: Not applicable.
(flammable) limits	•	Upper: Not applicable.
		C PPCC 1100 approactor
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not applicable.
octanol/water	•	riot upplicable.
Auto-ignition temperature	:	Not applicable.
8 · · · ·		II
Decomposition temperature	:	Not available.
SADT		Not available.
Viscosity	-	Dynamic: Not available.
Viscosity	•	Kinematic: Not applicable.
<u>Aerosol product</u>		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		NT-4 '1-1-1-
Enclosed space ignition -	:	Not available.
Deflagration density		Not available.
Flame height Flame duration	:	Not available.
riame uurauon	:	not available.

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Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure			
White mineral oil (petroleum) A highly refined petroleum mineral oil consisting of a complex combination of							
hydrocarbons obtained from the	intensive treatment	of a petroleum fractio	on with sulfuric acid an	d oleum, or by			
hydrogenation, or by a combina							
may be included in the processing		sists of saturated hydr	ocarbons having carbo	on numbers			
predominantly in the range of C	15 through C50.						
	LD50 Oral	Rat	5,000 mg/kg	-			
	LD50 Dermal	Rat	2,000 mg/kg	-			
Antimony oxide (Sb2O3)							
	LD50 Oral	Rat	34,000 mg/kg	-			
Titanium oxide (TiO2)							
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h			
	Dusts and mists		-				
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-			

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Antimony oxide (Sb2O3)	Eyes - Mild irritant	Rabbit	-		-

Conclusion/Summary Skin

Skin	:	Mixture.Not fully tested.
Eyes	:	Mixture.Not fully tested.



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Respiratory	: Mixtur	e.Not fully tested.
<u>Sensitization</u>		
Conclusion/Summary Skin Respiratory		e.Not fully tested. e.Not fully tested.
Mutagenicity		
Conclusion/Summary	: Mixtur	e.Not fully tested.
<u>Carcinogenicity</u>		
Conclusion/Summary	: Mixtur	e.Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Antimony oxide (Sb2O3)	-	2A	Reasonably anticipated to be a human carcinogen.
Titanium oxide (TiO2)	-	2B	-

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
White mineral oil (petroleum) A highly refined	ASPIRATION HAZARD - Category 1
petroleum mineral oil consisting of a complex	
combination of hydrocarbons obtained from the	
intensive treatment of a petroleum fraction with sulfuric	
acid and oleum, or by hydrogenation, or by a	
combination of hydrogenation and acid treatment.	
Additional washing and treating steps may be included	

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in the processing operation. It consists hydrocarbons having carbon numbers the range of C15 through C50.			
Information on the likely routes of exposure	: Not available.		
Potential acute health effects			
Eye contact Inhalation Skin contact Ingestion <u>Symptoms related to the physical, cl</u>	 No known significant effects or critical hazards. 		
Eye contact Inhalation Skin contact Ingestion <u>Delayed and immediate effects and a</u> <u>Short term exposure</u> Potential immediate effects Potential delayed effects <u>Long term exposure</u> Potential immediate effects Potential delayed effects	 No specific data. No specific data. No specific data. No specific data. Iso chronic effects from short and long term exposure Not available. Not available. Not available. Not available.		
Potential chronic health effects Conclusion/Summary General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	 Mixture.Not fully tested. No known significant effects or critical hazards. 		

Numerical measures of toxicity



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<u>Acute toxicity estimates</u> N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

Toxicity

Product/ingredient name	Result	Species	Exposure
Antimony oxide (Sb2O3)			
	Acute LC50 > 530 Mg/l Fresh	Fish - Lepomis macrochirus	96 h
	water		
	Acute EC50 560 Mg/l Fresh	Crustaceans - Cypris	48 h
	water	subglobosa	
	Acute EC50 3.01 Mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h
		dubia	
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		
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Remarks - Acute - Aquatic invertebrates.:	-	e as they are bound within the po	lymer matrix.
Conclusion/Summary	: Chemicals are not read polymer matrix.	ily available as they are bound wi	thin the

Persistence and degradability

Conclusion/Summary : Chemicals are not readily available as they are bound within the polymer matrix.

Conclusion/Summary : Chemicals are not readily available as they are bound within the polymer matrix.

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Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
White mineral oil (petroleum) A	6	-	high
highly refined petroleum mineral oil			
consisting of a complex combination			
of hydrocarbons obtained from the			
intensive treatment of a petroleum			
fraction with sulfuric acid and oleum,			
or by hydrogenation, or by a			
combination of hydrogenation and			
acid treatment. Additional washing			
and treating steps may be included in			
the processing operation. It consists			
of saturated hydrocarbons having			
carbon numbers predominantly in the			
range of C15 through C50.			

Not available.

Mobility in soil

Soil/water partition coefficient (KOC)

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

:

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed



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Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.	
International Air ICAO/IATA	: Not classified as dangerous goods under transport	regulations.
International Water IMO/IMDG	: Not classified as dangerous goods under transport	regulations.

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules: Not listed
	United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
	United States - TSCA 5(e) - Substances consent order: Not listed
	United States - TSCA 6 - Final risk management: Not listed
	United States - TSCA 6 - Proposed risk management: Not listed
	United States - TSCA 8(a) - Chemical risk rules: Not listed
	United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
	United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
	United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed
	United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
	United States - TSCA 8(d) - Health and safety studies: Not listed
	United States - EPA Clean water act (CWA) section 307 - Priority
	pollutants: Listed Antimony trioxide Phthalocyanine green
	United States - EPA Clean water act (CWA) section 311 -
	Hazardous substances: Listed
	United States - EPA Clean air act (CAA) section 112 - Accidental
	release prevention - Flammable substances: Not listed
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United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
White mineral oil	>= 25 - <= 50	ASPIRATION HAZARD - Category 1
(petroleum) A highly		
refined petroleum mineral		
oil consisting of a complex		
combination of		
hydrocarbons obtained from		
the intensive treatment of a		
petroleum fraction with		
sulfuric acid and oleum, or		
by hydrogenation, or by a		
combination of		
hydrogenation and acid		
treatment. Additional		
washing and treating steps		
may be included in the		
processing operation. It		
consists of saturated		
hydrocarbons having carbon		
numbers predominantly in		

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the range of C15 through C50.		
Antimony oxide (Sb2O3)	>= 0.3 - <= 1	EYE IRRITATION - Category 2B CARCINOGENICITY - Category 1B
Titanium oxide (TiO2)	> 0 - <= 0.3	CARCINOGENICITY - Category 2

<u>SARA 313</u>

Form R - Reporting requirements

Product name	CAS number	%
Antimony trioxide	1309-64-4	>= 0.1 - < 1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts		e following components are listed: hite mineral oil (low viscosity)
New York	: Nor	ne of the components are listed.
New Jersey	W	e following components are listed: 'hite mineral oil (low viscosity) ntimony trioxide
Pennsylvania	: Nor	ne of the components are listed.
<u>California Prop. 65</u>		-

WARNING: This product can expose you to chemicals including Antimony trioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Antimony trioxide	-	-
Titanium dioxide	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
<u>International regulations</u> Inventory list		

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Australia	:	Not determined.
Canada	:	All components are listed or exempted.
China	:	Not determined.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
-		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	Not determined.All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	06/06/2025	
Date of issue/Date of revision	:	06/05/2025	
Date of previous issue	:	12/18/2024	
Version	:	1.5	
Key to abbreviations	:	ATE = Acute Toxicity Estimate	
·		BCF = Bioconcentration Factor	
		GHS = Globally Harmonized System of Classification and Labelling of	
		Chemicals	
		IATA = International Air Transport Association	
		IBC = Intermediate Bulk Container	
		IMDG = International Maritime Dangerous Goods	
		LogPow = logarithm of the octanol/water partition coefficient	
		MARPOL = International Convention for the Prevention of Pollution From	
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine	
		pollution)	
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References

UN = United Nations Not available.

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Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.

